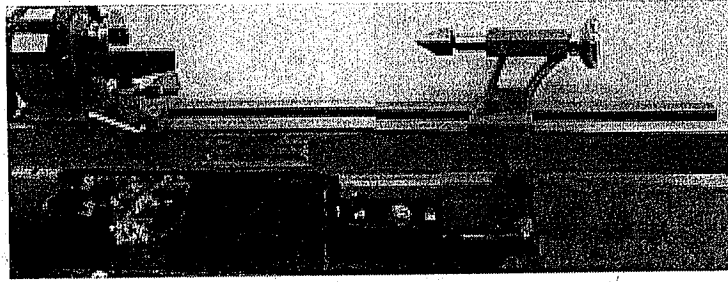


# KWL Series Turncrafter Floating Extension Beds



The total length of your Commander lathe bed can be increased to over 30" by the installation of this accessory bed extension. Please follow these instructions to install this bed extension to either your 12" or 10" KWL series Turncrafter Commander Lathe.

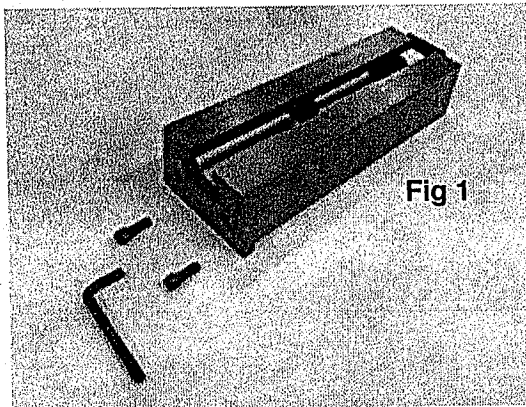
### Compatibility:

#KWLXBED10 for #KWL-1018 and #KWL-1018VS 10" lathes

#KWLXBED12 for #KWL-1218VS 12" lathe

### Fig 1 - package contents:

- Late bed
- 2 connection Bolts
- Allen wrench

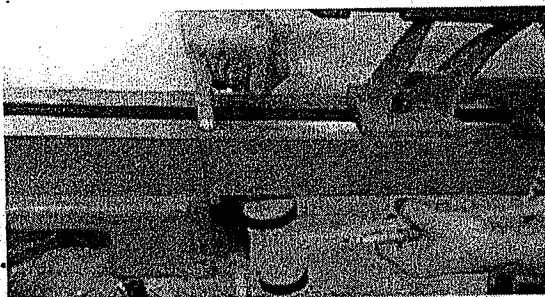


1. Remove the end plate from the lathe bed.

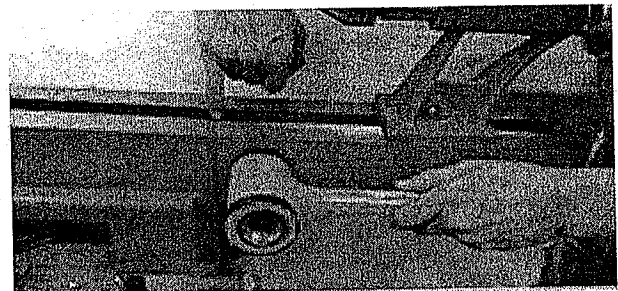
2. Align the two holes at the end of the lathe bed with the two holes in the end of the extension bed. Fasten with two M8 x 30 bolts, lock washers and flat washers using a 8 mm Allen key.

3. **IMPORTANT:** Before tightening these bolts; slide the tailstock assembly to the end side of the lathe bed; make sure half of the tailstock assembly is on the end of the bed and the other half is over the channel of the extension bed, tighten the tailstock assembly. Now tighten the bolts loosely so the lathe bed is clearly flush with the extension bed.

4. Tap with a mallet as shown in fig. A and B to completely aligned with your bed. When aligned – tighten the bolts.



**Fig A**  
Tap and align vertically



**Fig B**  
Tap and align front to back

